



No. 1 Corn Set

Official Grain Dockage Sieves

Seedbuero Dockage Sieves are manufactured to comply with the specification of the U.S. Department of Agriculture. They are regularly used by federal grain supervision offices, state grain inspection departments and licensed grain inspectors. Most sieves are available in commercial grade only, unless otherwise noted. All federal grain inspectors use precision sieves where available, but for most applications the commercial sieves will suffice. Sieves should be replaced when the perforations show wear in order to maintain accurate results. Slotted sieves used in sizing Rice, Barley and Oats need to be replaced regularly since these grains are highly abrasive. A worn sieve lets too much material pass through, giving inaccurate results. Damaged or dented sieves should always be replaced.

All of the sieves with an alphabetical part number (A, B, C, etc.) are made with 20 gauge B & S aluminum. Sieves with numerical designations (0022, 0021, 0019, etc.) have No. 20 gauge B & S aluminum sides and 20 gauge cold-rolled steel perforated plates. Decimal equivalents of diameter or width are shown in parentheses. Actual dims: 13" Diameter x 2³/₈" Deep, **Sieves A, N and H:** 13" Diameter x 2" Deep, **Pan E:** 13" Diameter x 3" Deep. See **page 41** to find perforation sizes for numerical sieves like **No. 0105** or **No. 0155**. **MADE IN USA.**

Sieves Sets	Commerical	Precision	Individual Sieves	Commerical	Precision
Corn			1 ⁷ / ₆₄ " Round (0.1875") Scalper	No. A.....	No. A-P
Includes A, Y and E	No. 1 Set	No. 1P Set	5 ⁵ / ₆₄ " Single Triangle (0.0781").....	No. B.....	No. B-P
Wheat, Rye and Oats			1 ¹ / ₂ " Round (0.0833").....	No. C.....	No. C-P
Includes A, B, C, D, W and E	No. 2D Set.....	No. 2DP Set	4.5 ⁵ / ₆₄ " x 1 ¹ / ₂ " Oblong (0.0703").....	No. D.....	N/A
Includes A, B, C, F, W and E	No. 2F Set.....	No. 2FP Set	.064" x 3 ³ / ₈ " Oblong (0.0703").....	N/A.....	No. F-P
Soybean			9 ⁵ / ₆₄ " Dbl. Triangle (0.1406") .089" Inscribed Circle...	No. G.....	N/A
Includes H, I and E	No. 3 Set	No. 3P Set	10 ¹⁰ / ₆₄ " x 3 ³ / ₄ " Oblong (0.1563") Scalper	No. H.....	N/A
Cottonseed			8 ⁶ / ₆₄ " Round (0.1250").....	No. I.....	No. I-P
Includes A and E.....	No. 4 Set	No. 4P Set	10 ¹⁰ / ₆₄ " Round (0.1563").....	No. J.....	N/A
Barley			2.5 ⁵ / ₆₄ " Round (0.0391").....	No. K.....	N/A
Includes B, L and E.....	No. 5L Set.....	No. 5LP Set	5 ⁵ / ₆₄ " x 3 ³ / ₄ " Slot (0.0781")	N/A.....	No. L
Includes B, M and E.....	No. 5M Set.....	No. 5MP Set	5.5 ⁵ / ₆₄ " x 3 ³ / ₄ " Slot (0.0859").....	N/A.....	No. M
Flax			10 ¹⁰ / ₆₄ " Round Scalper (0.1563")	No. N.....	N/A
Includes T, U and E	No 6 Set	N/A	6 ⁶ / ₆₄ " x 3 ³ / ₄ " Slot (0.0938")	N/A.....	No. P
Canola			6.5 ⁵ / ₆₄ " x 3 ³ / ₄ " Slot (0.1016")	N/A.....	No. Q
Includes R, S, T, V, Y and E.....	No. 7 Set	N/A	.028" x 1 ⁵ / ₃₂ " Slot	No. R.....	N/A
Rice			.0395" x 1 ⁵ / ₃₂ " Slot.....	No. S.....	N/A
Includes X, Y, Z and E	No. 8 Set	N/A	3 ³ / ₆₄ " x 3 ³ / ₈ " Oblong (0.0469").....	No. T.....	N/A
Sorghum			4.5 ⁵ / ₆₄ " Round (0.0703").....	No. U.....	N/A
Includes B, K and E	No. 9 Set	No. 9P Set	.035" x 1 ⁵ / ₃₂ " Slot	No. V.....	N/A
Weevil			5 ⁵ / ₆₄ " Round (0.0781").....	No. W.....	N/A
Includes C and E.....	No. 10 Set.....	No. 10P Set	5.5 ⁵ / ₆₄ " Round (0.0859").....	No. X.....	N/A
Sunflower Seed (Confectionery)			6 ⁶ / ₆₄ " Round (0.0938")	No. Y.....	N/A
Includes A, B, J and E	No. 11 Set.....	No. 11P Set	6.5 ⁵ / ₆₄ " Round (0.1016").....	No. Z.....	N/A
Lentils			Solid Bottom Pan (for Use with All Sieves)	No. E.....	N/A
Includes 0032, A, 0050 and E.....	No. 12 Set.....	N/A			
Whole Dry Peas					
Includes 0105, H, 0110, 0115, and E.....	No. 13 Set.....	N/A			
Split Peas					
Includes A, I, J, K, Y and E.....	No. 14 Set.....	N/A			



ST-SS

Seedbuero Sieve Shaker

The Seedbuero Sieve Shaker is adaptable for use with the Seedbuero Official Grain Dockage Sieves as shown above. The ST-SS will hold one bottom pan with one sieve or one bottom pan, one sieve and one scalping sieve. A light jarring action keeps material moving over sieves and helps keep the sieve opening clean. The unit is equipped with a timer preset to the USDA-AMS/FGIS specified 30 strokes, however it can be set between 5–100 strokes. Drive components are covered with ABS guard. Net wt: 34 lbs, Actual dims: 23" (L) x 10¹/₂" (W) x 8¹/₂" (H), Ship wt: 39 lbs, Ship dims: 27" (L) x 17" (W) x 12" (H).

Seedbuero Sieve Shaker, 110V, 60Hz.....	No. ST-SS
Transformer for 220V Operation.....	No. K22

Special Perforation Sieves

Seedburo offers these special perforation sieves with cold-rolled 20ga steel perforated discs spun into standard aluminum sides. We offer the following perforations: round, oblong (rounded ends), slotted (square ends), and herringbone patterns. In addition, we have some perforations available in millimeters. Please request other sizes that may not be listed. These dockage sieves are recommended for use with the Seedburo Sieve Shaker found on page 40. **MADE IN USA.**



Round

Perforation Size	Part No.	Perforation Size	Part No.	Perforation Size	Part No.	Perforation Size	Part No.
1/25" Round.....	No. 0022	9.5/64" Round	No. 0038	17.5/64" Round.....	No. 0062	28.5/64" Round	No. 0071
1/24" Round	No. 0021	10/64" Round.....	No. 0036	18/64" Round.....	No. 0065	29/64" Round	No. 0073
1/23" Round.....	No. 0024	10.5/64" Round.....	No. 0039	18.5/64" Round.....	No. 0066	30/64" Round	No. 0093
1/22" Round.....	No. 0019	11/64" Round	No. 0040	19/64" Round.....	No. 0067	32/64" Round	No. 0092
1/21" Round	No. 0023	11.5/64" Round	No. 0041	19.5/64" Round.....	No. 0068	33/64" Round	No. 0078
1/20" Round.....	No. 0020	12/64" Round.....	No. 0042	20/64" Round	No. 0070	34/64" Round	No. 0086
1/18" Round.....	No. 0018	12.5/64" Round.....	No. 0047	21/64" Round.....	No. 0072	35/64" Round	No. 0079
1/15" Round.....	No. 0015	13/64" Round.....	No. 0043	22/64" Round	No. 0075	36/64" Round	No. 0081
1/14" Round	No. 0010	13.5/64" Round.....	No. 0048	22.5/64" Round.....	No. 0076	38/64" Round	No. 0087
1/13" Round.....	No. 0005	14/64" Round.....	No. 0045	23/64" Round	No. 0077	40/64" Round	No. 0094
4/64" Round	No. 0025	14.5/64" Round.....	No. 0046	24/64" Round	No. 0080	42/64" Round	No. 0084
7/64" Round.....	No. 0035	15/64" Round.....	No. 0050	25/64" Round	No. 0085	48/64" Round	No. 0083
7.5/64" Round.....	No. 0037	15.5/64" Round.....	No. 0051	25.5/64" Round.....	No. 0069	56/64" Round	No. 0096
7.75/64" Round.....	No. 0033	16/64" Round.....	No. 0055	26/64" Round	No. 0090	1" Round	No. 0101
8.5/64" Round	No. 0031	16.5/65" Round.....	No. 0063	27/64" Round.....	No. 0091		
9/64" Round	No. 0032	17/64" Round.....	No. 0060	28/64" Round	No. 0095		

Herringbone, Oblong and Slotted

Perforation Size	Part No.	Perforation Size	Part No.	Perforation Size	Part No.	Perforation Size	Part No.
1/24" x 1/2" Oblong.....	No. 0124	.076" x 3/4" Oblong	No. 0145	10/64" x 3/4" Oblong.....	No. 0141	14/64" x 3/4" Oblong.....	No. 0315
1/22" x 1/2" Oblong.....	No. 0122	5.5/64" x 3/4" Oblong.....	No. 0104	10.5/64" x 3/4" Oblong	No. 0108	15/64" x 3/4" Oblong.....	No. 0117
1/20" x 1/2" Oblong.....	No. 0128	5.75/64" x 3/4" Oblong.....	No. 0243	11/64" x 3/4" Oblong.....	No. 0110	16/64" x 3/4" Oblong.....	No. 0118
3/64" x 5/16" Oblong.....	No. 0121	6/64" x 3/4" Oblong	No. 0088	11/64" x 3/4" HB.....	No. 0110HB	17/64" x 3/4" Oblong	No. 0129
3.5/64" x 1/2" Oblong.....	No. 0127	6.5/64" x 3/4" Oblong	No. 0099	11.5/64" x 3/4" Oblong.....	No. 0111	18/64" x 3/4" Oblong.....	No. 0112
1/18" x 3/4" Oblong.....	No. 0142	7/64" x 3/4" Oblong	No. 0097	12/64" x 3/4" Oblong.....	No. 0115	19/64" x 3/4" Oblong.....	No. 0119
1/16" x 3/4" Oblong.....	No. 0143	7.5/64" x 3/4" Oblong.....	No. 0098	12/64" x 3/4" HB.....	No. 0115HB	20/64" x 3/4" Oblong.....	No. 0125
1/14" x 1/2" Oblong.....	No. 0132	8/64" x 3/4" Oblong	No. 0100	12.5/64" x 3/4" Oblong	No. 0120	21/64" x 3/4" Oblong.....	No. 0146
4/64" x 1/2" Oblong	No. 0109	8.5/64" x 3/4" Oblong	No. 0114	13/64" x 3/4" Oblong.....	No. 0116	22/64" x 3/4" Oblong.....	No. 0138
4.5/64" x 3/4" Oblong.....	No. 0137	9/64" x 3/4" Oblong	No. 0105	13/64" x 3/4" HB.....	No. 0116HB	26/64" x 3/4" Oblong.....	No. 0147
4-7/8/64" x 3/4" Oblong....	No. 0113	9.5/64" x 3/4" Oblong	No. 0107	13.5/64" x 3/4" Oblong	No. 0126	32/64" x 3/4" Oblong.....	No. 0139

Millimeter

Perforation Size	Part No.
6mm Round.....	No. 0150
7mm Round.....	No. 0151
8mm Round.....	No. 0152
9mm Round.....	No. 0153
10mm Round	No. 0154

Wire Mesh

Perforation Size	Part No.
36 x 36 Wire Mesh	No. 0135
40 x 40 Wire Mesh	No. 0140
4 x 18 Wire Mesh.....	No. 0148
4 x 20 Wire Mesh.....	No. 0144

Triangle

Perforation Size	Part No.
10/64" Triangle (9/64" Inscribed Circle)	No. 0102
11/64" Double Triangle (6.5/64" Inscribed Circle)	No. 0134
12/64" Double Triangle (7/64" Inscribed Circle).....	No. 0103